

# Oxal PGP

## Mineral-bound compensation render and salt-storage for repairing wet and salt-loaded surfaces

### Product Properties

- High- capacity for salt- storage
- High- sulphate- resistance
- High water vapour diffusion rate
- Damp-, weather- and frost- resistant
- Application by hand or with machine
- Poraver® enhanced

### Areas of Application

- Suitable for use on all mineral substrates in interior and exterior areas
- Salt storage render for high salt loaded surfaces
- For re-jointing of brickwork and compensation of flaws or unevenness

### Application Notes

#### Substrate Preparation

Removing of old plaster for at least 80 cm above the zone of adversity. Coatings, slurries, dust, dirt, bitumen, loose particles etcetera must be removed completely. The substrate must be load-bearing and free from bonding-reducing substances. Brick joints dependent upon salt load must be cleaned out to a depth of at least 2 cm. The brickwork must be cleaned thoroughly with a steel broom or with oil-free compressed air. Closing gaps and joints with Oxal PGP.

Dry or highly absorbent substrates must be pre-wetted sufficiently.

For better adhesion and reducing absorbency of surfaces Oxal VSM must be applied with 50 - 70 % area coverage onto the prepared substrate. Administering Oxal PGP as first render layer, according the technical data sheet, this compensating render is necessary for filling great unevenness and for high vulnerable salt concentrations.

#### Mixing

The content of one Oxal PGP unit is poured into approx. 4.5 l of clean water and stirred with a slow-moving agitator until a lump-free, workable consistency has been achieved. The mixing must take at least 5 minutes. Before mixing with com-

mercial mixers and machines, please consult our application technology department.

#### Application

The application thickness of Oxal PGP depends on the salt exposure.

The layer thickness of Oxal PGP must be at least 10 mm.

Render thickness > 20 mm demands a second layer. A time of 1 day per mm layer thickness is necessary (20 °C / 65 % relative humidity) before applying the next layer. Due to ensuring bond within the individual layers the fresh Oxal WP layer must be roughened horizontal with e.g. a broom. The last layer of render can be levelled with a slat in fresh condition.

If any salt has penetrated after drying, it must be removed mechanically, e.g. with a broom.

#### After-treatment

During the curing phase the fresh Oxal PGP must be protected against rapid dehydrating (sun, wind, high temperatures).

#### Further Information

Partially cured mortar must not be made ductile again by adding water or fresh mortar!

Please observe the WTA-data sheet 2-2-91 "Repair rendering systems" and DIN 18 550.



## Technical Data for Oxal PGP

Characteristic	Unit	Value	Comments
Coverage	kg/m <sup>2</sup>	approx. 12	Per 10 mm layer thickness
Mixing ratio	kg : l	25 : 5,0	Oxal PGP : water
Processing time	minutes	approx. 30	at 20 °C and 65 % relative humidity
Processing Conditions	°C	≥ + 5	air- and substrate-temperature store at > + 5 °C for at least 24 hours before use
Air void contents	Vol.- %	> 20	
Resistance against water vapour diffusion m	-	< 18	
Compressive strength	N/mm <sup>2</sup>	4 – 6	
Capillary water absorption W <sub>24</sub>	kg/m <sup>2</sup>	> 1,0	
Depth of water penetration h	mm	< 5	
Porosity	Vol.- %	> 45	

## Product Characteristics for Oxal PGP

Test certificate	Inspection report Nr. 1086.01-00 (MPA Clausthal- Zellerfeld) The demands of WTA-data sheet 2-2-91 are complied with.
Storage	Can be stored in original unopened packs for at least 6 months.
Form of Delivery	25 kg sack 1 palette (40 sacks with 25 kg each)
Disposal	Please empty the packs completely! For this, please refer to our "Disposal concept for emptied transportation-and sale-packaging".

Property specifications are based on laboratory tests and may vary in practical application. To determine the individual technical suitability, preliminary suitability tests should be carried out under the application conditions.

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 04/10. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.

②