



MC-RIM PW 10

Cement-bound coating for drinking water areas based on DySC®-technology

Product Properties

- Only to be mixed with water, pure mineral
- Application by hand and wet spraying technique
- Open to water vapour diffusion and impermeable to water
- Highly sulphate resistant and chloride-proof
- Carbonation-retarding
- Approved according to DVGW, work sheet W 270, W 347 and W 300
- Class R2 according to EN 1504 part 3

Areas of Application

- Surface protection for wall- and overhead areas in drinking water reservoirs and for concrete components in drinking water protection areas
- Certified and classified according to EN 1504 part 3 for principle 3 and 7, procedure 3.1, 3.3 and 7.1

Application

Substrate Preparation

See leaflet "General Application Advice Fine Fillers".

Mixing

MC-RIM PW 10 is added to the water under constant stirring and mixed until homogenous and lump-free. Forced mixers or slowly rotating double mixers must be used for mixing. Mixing by hand and preparation of partial quantities is not allowed. Mixing takes at least 5 minutes.

Mixing Ratio

Please refer to the "Technical Data" table. For a 25 kg pack of MC-RIM PW 10 approx. 3.25 to 3.50 litres of water are required. As with other cementitious products the quantity of added water may vary.

Application

MC-RIM PW 10 can be applied by hand and wet spraying technique. To achieve a dense and closed coating matrix, MC-RIM PW 10 is to be applied in 2 to 3 work steps. The first layer must be worked in thoroughly into the substrate. The overcoating times must be observed. For spraying

worm pumps with variably adjustable discharge flow should be used. Please request our assistance or the equipment planner leaflet.

Finishing

To achieve pore-free surfaces MC-RIM PW 10 is pre-smoothed using a stainless steel trowel and afterwards rubbed off using a fine pored sponge. To improve the surface smoothness and impermeability the surfaces are finished using surface scrapers or stainless steel trowels. If applied in several layers we recommend to slightly smoothen the intermediate layers.

Curing

Curing must be carried out immediately after surface finishing. The curing times indicated in DIN 1045-3 must be observed and tripled according to DVGW, work sheet W 300. The relative humidity must be between 85 and 95 % during the entire curing time, achieved by using suitable air humidifiers.

Cleaning

For regular cleaning intervals of MC-RIM PW 10 coatings neutral cleaning agents are to be used.



Technical Data for MC-RIM PW 10

Characteristic	Unit	Value*	Comment**
Largest grain size	mm	1	-
Fresh mortar density	kg/dm ³	2.18	-
Flexural strength / Compressive strength	MPa	2.8/11.8 4.3/22.4 8.5/55.4 9.2/60.5	at + 10 °C after 2 days at + 20 °C after 2 days at + 10 °C after 28 days at + 20 °C after 28 days
Dynamic E-modulus	MPa	23,500	after 28 days
Water-cement ratio	w/c _{eq}	< 0.5	
Fresh mortar air void content	vol.-%	< 5.0	
Total air void content***	vol.-%	4.2 3.7	after 28 days after 90 days
Chloride migration coefficient	m ² /s	1.75 · 10 ⁻¹²	
Carbon dioxide diffusion resistance	μCO ₂	11,714	
Coverage (dry mortar)	kg/m ² /mm	1.91	
Pot life	minutes	60 60 45	at + 5 °C at + 10 °C at + 20 °C
Layer thickness	mm	8 15	minimum layer thickness per work step maximum total layer thickness
Overcoating time	hours	≤ 3 ≤ 3	1 st layer / 2 nd layer 2 nd layer / 3 rd layer
Application conditions	°C	≥ 5 - ≤ 30	air, material and substrate temperature
Mixing ratio	p. b. w.	100 : 13 - 14	MC-RIM PW 10 : water

Product Characteristics for MC-RIM PW 10

Delivery	25 kg bags
Storage	Can be stored in cool and dry conditions for at least one year in original unopened packs.
Disposal	Packs must be emptied completely.

* All technical values have been determined in the lab at + 10 °C and 80 % relative humidity.

** During application and curing and depending on achieved density and local climatic conditions colour is developing by and by as described in test report no. 2010/445 issued by the "Institut für Baustoff-Forschung (FEhS)".

*** Lab value, determined at standard conditions.

Note: The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 11/16. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.