



# MC-Injekt GL-95 TX-TR

## Soft Elastic Sealing Injection Resin

### Product Properties

- Low viscous, polymer-modified, acrylic-based hydro-structural resin with short controllable reaction time
- Highly flexible during service life and swellable when exposed to water
- Impermeable to water
- Resistant to freeze-thaw cycles
- Excellent bonding on dry and moist substrates
- Excellent bonding on HDPE membrane lining systems
- Fulfills UBA-guideline for repair systems in contact with drinking water

### Areas of Application

- Sealing injection of joints, cracks and cavities in masonry and concrete in permanent water contact
- Sealing and bonding injection of HDPE membrane lining systems in permanent water contact
- Subsequent exterior sealing of ground-connected structural parts through area-measured curtain injection
- Subsequent sealing by horizontal barrier or vertical barrier against rising moisture in masonry
- REACh-assessed exposure scenarios: water-contact long-term, inhalation periodical, application
- DIN EN 1504-5 classification: U (S2) W (1) (2/3/4) (1/45)

### Application

#### Preparation

Before injection the structure's cracks and voids have to be inspected according to technical standards and regulations and an injection proposal is to be planned.

#### Mixing

MC-Injekt GL-95 TX-TR is a multi-component injection system, consisting of component A and component B which are mixed from sub-components. Component A is mixed from sub-components A1 and A2. The sub-component A2 is added into component A1 and intermixed by using a wooden paddle. Component B is dissolved in component B1. The concentration of the solution determines the reaction time. Reaction times also depend on temperature.

Component B dissolved in 100 kg component B1	Reaction time	
	at 20 °C approx.	at 35 °C approx.
4.0 kg (4.0 %)	38 s	9 s
2.0 kg (2.0 %)	80 s	16 s
1.0 kg (1.0 %)	2 min 45 s	32 s
0.5 kg (0.5 %)	6 min	90 s

#### Retarding of reaction

For special areas of application the reaction time

of MC-Injekt GL-95 TX-TR can be retarded with MC-Injekt Retarder GL. The added amount determines the reaction time. The retarder is added in the ready-mixed component A. It is recommended to process the retarded mixture within 2 hours. When using the retarder, the concentration of component B in component B1 is 0.5 %.

MC-Injekt Retarder GL in 122 kg component A	Reaction time at 20 °C
1 kg	approx. 15 min
2 kg	approx. 25 min
3 kg	approx. 60 min
4 kg	approx. 110 min

#### Injection

MC-Injekt GL-95 TX-TR should be applied using a 2-c-pump, e.g. MC-I 700 (observe type and quantity of mixer elements). For injection MC-Schlag-packer are recommended. Extensive information on working with the resin can be found in the application instructions for MC-Injekt GL-95 TX-TR.

#### Machine Cleaning

Within the application time all equipment may be cleaned with water. Partially and completely cured material can only be removed mechanically.



## Technical Data for MC-Injekt GL-95 TX-TR

Characteristic	Unit	Value*	Comments
Mixing ratio	parts by weight	116.28 : 5.72	comp. A1 : comp. A2
	parts by weight	29.07 : 1.43	comp. A1 : comp. A2
	parts by weight	0.5 : 100	comp. B : comp. B1 (standard)
	parts by weight	122 : 100.5	comp. A : comp. B-solution
	parts by weight	30.5 : 25.125	comp. A : comp. B-solution
	parts by volume	1 : 1	comp. A : comp. B-solution
Density	kg/dm <sup>3</sup>	approx. 1.1	DIN 53 479
Viscosity	mPa·s	approx. 55	DIN EN ISO 3219
Expansion	%	approx. 150	DIN 52 455
Swelling properties	%	approx. 20 - 30	Water storage at 20 °C
Elongation at break	%	approx. 396	DIN 52 455
ph-value		approx. 7.8	cured product
Application time	seconds	approx. 38 - 360	at 20 °C and 50 % relative humidity
	seconds	approx. 9 - 90	at 35 °C and 85 % relative humidity
Application temperature	°C	+ 1 to + 45	air, substrate and material temperature

\* All technical values relate to 20 °C and 50 % relative humidity.

## Product Characteristics for MC-Injekt GL-95 TX-TR

Cleaning agent	Within the application time all equipment may be cleaned with water. Partially and completely cured material can only be removed mechanically.	
Colour	light-blue	
Delivery	MC-Injekt GL-95 TR, component A1	29.07 kg and 116.28 kg pack
	MC-Injekt GL-95 TR, component A2	1.43 kg and 5.72 kg pack
	MC-Injekt GL-B, component B	Box à 4 x 0.5 kg pack
	MC-Injekt GL-95 TX, component B1	25 kg and 100 kg pack
	MC-Injekt Retarder GL	5 kg pack
Storage	Can be stored in original sealed packages at temperatures between + 5 °C und + 25 °C in dry conditions for at least 1 year. All components must be protected from heat and direct sunlight during storage as well as during transport!	
Disposal	Packs must be emptied completely.	

### Safety Advice

Please take notice of the safety information and advice given on the packaging labels and safety data sheets.

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 06/15. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.