



# MC-DUR 1200

## Resistant epoxy resin coating

### Product Properties

- Two-component, pigmented epoxy resin coating for use in industrial areas
- For higher layer-thickness, can be filled and strewn with oven-dried aggregates
- Coating with increased mechanical and chemical resistance

### Areas of Application

- Coating of mineral-based substrates in thicknesses of 1 - 6 mm
- Coating for warehouses, production facilities, workshops, store rooms, etc.
- Grouting of steel anchors
- For use in industrial areas or similar
- REACh-assessed exposure scenarios: periodical water-contact, periodical inhalation, application

### Application

#### Substrate Preparation/Mixing

See leaflets "General Application Advice": "Industrial Flooring - Substrate and Substrate Preparation" and "Reactive Resins".

#### Priming

Use MC-DUR 1200 VK, please refer to technical data sheet "MC-DUR 1200 VK".

#### Scratch coat

MC-DUR 1200 VK and oven-dried quartz-sand (0.1 - 0.3 mm). Please refer to technical data sheet "MC-DUR 1200 VK".

#### Application

MC-DUR 1200 is applied 12 to 24 hours after application of the scratch coat, using a steel float, adjustable screeding tools or a rubber squeegee and deaerated with a spiked roller. For layers thicker than 1 mm MC-DUR 1200 may be filled with oven-dried quartz-sand (0.1 - 0.3 mm) in a mixing ratio of 1 : 0.5 p.b.w. After application the freshly laid areas are deaerated cross-wise with a spiked roller. To obtain higher surface friction finishes the previously filled coating is immediately strewn in excess (approx. 5 - 6 kg/m<sup>2</sup>) with oven-dried quartz-sand (e. g. 0.2 - 0.7 mm or coarser). After curing, the loose sand is removed and the

top coat applied. The top sealer is applied sharply across the grains using a rubber squeegee and rolled crosswise with a short-piled lambskin roller.

#### Application on vertical areas

For use on sloped and vertical areas MC-DUR 1200 TX can be used or MC-DUR 1200 is added approx. 3 - 5 weight-% MC-Stellmittel TX 19 (MC-Thixotropic Agent TX 19).

#### General Information

Coverage, application times, resistance to foot traffic and time until full resistance are determined by temperature and site properties and condition. See also leaflet "General Application Advice - Reactive Resins".

Concerning the batch colour consistency, please note the general information on the leaflet "General Application Advice - Reactive Resins".

Exposure to chemicals and UV-light may cause colour changes, which usually do not affect the properties and usability of the coating. Mechanically and chemically exposed surfaces are subject to wear and tear. Regular check-ups and continuous maintenance are advised.



## Technical Data for MC-DUR 1200 / MC-DUR 1200 TX

Characteristic	Unit	Value		Comments
		MC-DUR 1200	MC-DUR 1200 TX	
Mixing ratio	p. b. w.	3 : 1	4 : 1	base : hardener
Density	g/cm <sup>3</sup>	approx. 1.37	approx. 1.49	-
Viscosity	mPa·s	1,900	thixotrope	at 20 °C and 50 % relative humidity
Pot life				
10 kg or 12 kg packs	minutes	40	40	at 20 °C and 50 % relative humidity
30 kg packs	minutes	30	30	at 20 °C and 50 % relative humidity
Resistant to foot traffic after...	hours	approx. 12	approx. 12	at 20 °C and 50 % relative humidity
Time until full resistance	days	7	7	at 20 °C and 50 % relative humidity
Application conditions	°C	≥ 8 - ≤ 30	≥ 8 - ≤ 30	air, material and substrate temperature relative humidity above dew point
	%	≤ 85	≤ 85	
	K	3	3	

## Product Characteristics for MC-DUR 1200 / MC-DUR 1200 TX

	MC-DUR 1200	MC-DUR 1200 TX
Colour	MC-grey; approx. RAL 1001, 3009, 6011, 7023, 7030, 7032; further colours on request	
Delivery	10 and 30 kg packs	12 and 30 kg packs
EU-regulation 2004/42 (Decopaint standard)	RL2004/42/EG All/j (550/500 g/l) max 215 g/l VOC	RL2004/42/EG All/j (550/500 g/l) max 223 g/l VOC
Cleaning agent	MC-Reinigungsmittel U	
Storage	Can be stored in cool (below 20 °C) and dry conditions for at least one year in original unopened packs. Protect from frost!	
Disposal	Packs must be emptied completely.	

### Safety Advice

Please take notice of the safety information and advice given on the packaging labels and safety information sheets and please take notice of the chapter "Safety Measures for Handling Coating Materials and Reactive Resins". GISCODE: RE1

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 06/10. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.